

Tool Reconditioning Program



Phone: 207.588.7519
Fax: 207.588.7614
sales@corecutterusa.com
corecutterusa.com

Is cutting costs and boosting profits one of your company's objectives?



One benefit of using solid carbide tooling while adhering to a strict tool change-out protocol (i.e., before tool breakage) is the potential to revitalize used tooling, generate ROI, and maximize the utilization of each tooling dollar. Generally speaking, a tool's size has an impact on its return on investment (ROI) efficiency. Therefore, it may not be feasible to recondition all your tools; instead, focus on the larger, more expensive ones.

Are you experiencing any or all of the following?

- **Increase in new tooling spend?**
- **Production Downtime due to decreased tooling performance?**
- **Increase in scrap?**
- **Decrease in your part finish?**
- **Large collection (& storage) of used carbide tools?**
- **Reduced carbide scrap prices?**

It's no secret that your cutting tool expenditure will rise as production increases. These tools become more costly when you start using diameters of 1/2" and larger. Reusing a tool two to three times, depending on its condition upon arrival, can significantly reduce costs, maximize its useful life, and realize a meaningful ROI.

Get the most out of your solid carbide tooling and optimize your return on investment (ROI) with our reconditioning program. Whether it's a drill, reamer, endmill, or form tool, we've got you covered. We're also open to helping you recondition other brands you may own as well.

Tooling we commonly recondition.

- **Corner Rounders**
- **Dovetail Cutters**
- **Drills**
- **End mills**
- **Feed Mills**
- **Form Tools**
- **Key Seat Cutters**
- **Lollipop Cutters**
- **Radius Cutters**
- **Reamers**
- **Step Drills**
- **Tapered Endmills**

Quality

Consistency

Performance



Keeping things simple helps our customers, and us too!

Honestly, our program's steps are as simple as 1-2-3, try it for yourself!



COLLECT & SEND

Once you contact our distributor partner, they will take care of the quote, billing, and logistics. Please inform them of your precise tooling list, quantities, and any special instructions or requirements (e.g., minimum diameter reduction, end work only, min. loc, etc.) that you may have. Please fully complete the recondition form (we can supply this as a pdf) and include it with your shipment. If you require assistance finding the closest distributor, please give us a call.



EVALUATE & QUOTE

As soon as the tools arrive at our facility, we will inspect them thoroughly and provide a quote to our distributor partner, who will in turn get in touch with you. All pricing will be based on "exact tool" quantity batching, so the higher the quantity sent of the same tool, the more attractive pricing will be realized. We will mark and isolate any non-reconditionable tooling in the shipment as "no work done" and notate on the order accordingly. Please let us know if you'd like unreconditionable tooling shipped back to you or scrapped at our facility.

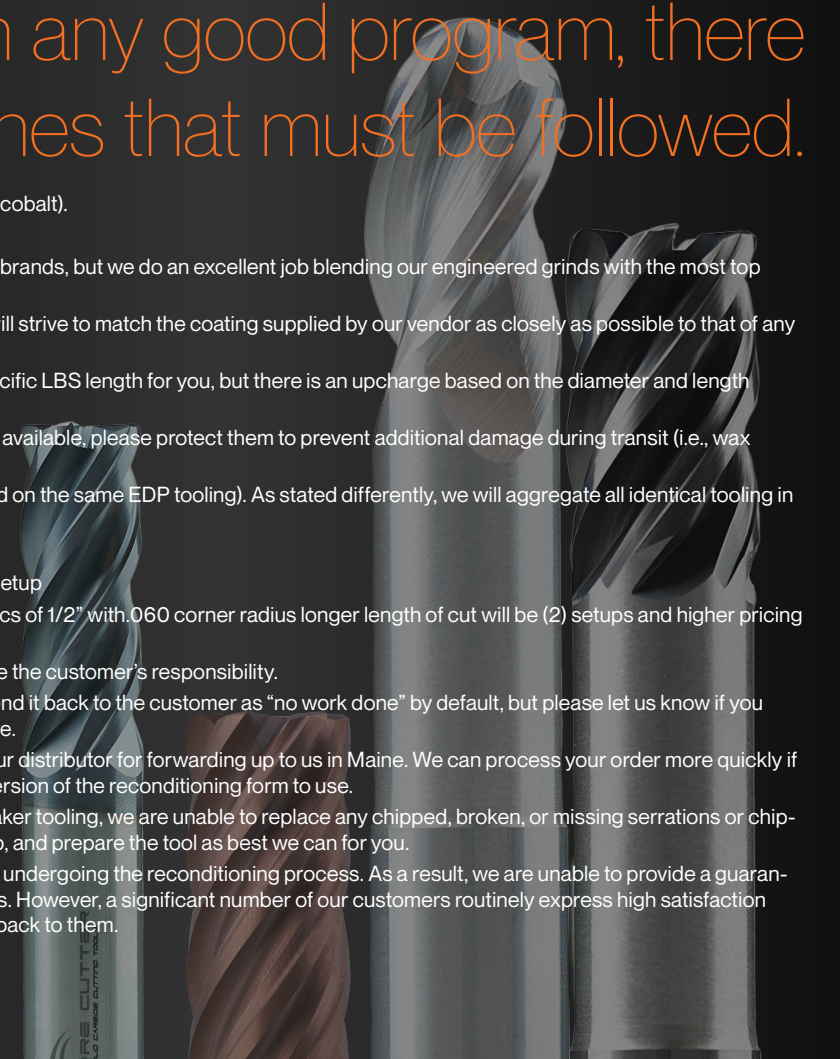


RECONDITION & RETURN

Tools will be packaged (if received in this way) or re-wax dipped, have new fresh geometry, and include a new pristine coating (if coated originally). We will dispatch the tool shipment on the specified delivery date, but it's crucial to remember that the delivery timer actually starts from the moment we officially authorize the order to proceed.

As with any good program, there are a few guidelines that must be followed.

1. We regrind solid carbide tooling only (no carbide tipped, HSS, or cobalt).
2. The program allows 1/4" tool diameters and greater.
3. Any brand name is accepted. We don't have specifications for all brands, but we do an excellent job blending our engineered grinds with the most top competitors.
4. After reconditioning, we will recoat tools that arrive coated. We will strive to match the coating supplied by our vendor as closely as possible to that of any competitor's tool.
5. When reconditioning a necked-down tool, we can maintain a specific LBS length for you, but there is an upcharge based on the diameter and length adjustment required.
6. Please return all tools in their original, well-protected tubes. If not available, please protect them to prevent additional damage during transit (i.e., wax dipping).
7. Pricing is based on the quantity of "like items" received (i.e., based on the same EDP tooling). As stated differently, we will aggregate all identical tooling in order to construct the final quantity pricing for you.
For Example:
 - 10 pieces of the exact same EDP = good price due to 1 setup
 - 5 pcs of 1/2" diameter tool w/.030 corner radius and 5 pcs of 1/2" with .060 corner radius longer length of cut will be (2) setups and higher pricing based on 5 pcs each.
8. Reconditioned tooling shipping costs to and from Core Cutter are the customer's responsibility.
9. If a product cannot be reconditioned, our normal protocol is to send it back to the customer as "no work done" by default, but please let us know if you would like to save on some shipping costs and for us to scrap here.
10. Complete and send the recondition form with the shipment to your distributor for forwarding up to us in Maine. We can process your order more quickly if you complete the form accurately. Please contact us for a PDF version of the reconditioning form to use.
11. When it comes to reconditioning serrated roughers and chipbreaker tooling, we are unable to replace any chipped, broken, or missing serrations or chipbreakers. However, we can clean up the rake face, add edge prep, and prepare the tool as best we can for you.
12. It is worth mentioning that a new tool is only new once, even after undergoing the reconditioning process. As a result, we are unable to provide a guarantee, promise, or warranty for the tool that resulted from our efforts. However, a significant number of our customers routinely express high satisfaction with our work and appreciate the refurbished quality we provide back to them.





Core Cutter, LLC
362 Maine Avenue
Farmingdale, ME 04344

(p) 207.588.7519
(f) 207.588.7614
sales@corecutterusa.com
corecutterusa.com

